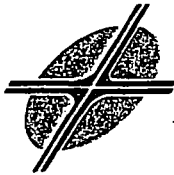


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## ASH GROVE CEMENT WEST, INC.

Inter-Office Memorandum

Date April 5, 1991

To Ken Rone

From Daniel J. Peters

Copies to Dick Cooke

Subject Progress Report

Steve Sheridan

Jim Post

George Wells

### EAST TERMINAL

The terminal operated at full staff with no work related injuries. A safety walk through of the entire facility was conducted by George Clark, Ben McBride, Norm Bahl, and Scott Nohavec. A group safety meeting was conducted by George Clark. The Safety Committee will meet next week.

Sid Parker joined the Production Support department on April 1.

Cement unloading was hindered by untimely arrivals of cement railroad cars by Union Pacific due to track problems in their yard. It was discovered that five cars of Montana City Type I were unloaded into the Montana City Type II silo because of a recording error. Some of this cement was transferred to the Group I silos for sacking. The Quality and Sales departments were notified of this Production department error. Progress continues to be made on removing the chunks in Silo #20.

Oil samples were taken by General Electric of 26 oil switches in the terminal. These samples will be analyzed for PCB concentration as part of the low level PCB removal project.

The replacement of the switch point on Track #1 was finally completed allowing railroad car access to the Packhouse area.

A representative from Bemis visited the terminal and took the necessary information to quote on a new sacking machine. Quotations from Bemis and Stone Container are expected within 60 days.

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April 5, 1991

PROGRESS REPORT  
SEATTLE TERMINAL

page 2

The Maintenance department continued working on routine maintenance items in the terminal. Two rebuilt air compressors were found to have the wrong rotation and had to be modified. The new air compressor and air dryer for the Packhouse unloading system was received and installation was started. The coal mill oil coolers were installed in both coal mills as part of the refurbishing effort. A technical analysis was performed on the 988B loader and the results should be received with two weeks.

The signed four year lease renewal for the Superior silica quarry was returned to Weyerhaeuser with a royalty prepayment of \$15,000. Weyerhaeuser requested new insurance certificates which will be sent by Paula Harms.

The silica inventory at Steilacoom was replenished at approximately 6000 tons. Tilbury Cement Ltd. has indicated that a barge will be ordered towards the end of the month.

Top soil removal continues at the Superior silica quarry. Preliminary blasting has taken place to gain proper access for drilling blasting holes.

Stan Webb has been moved to the terminal and will be responsible for the Steilacoom silica operation and the daily operation of the Superior silica quarry mining project. Stan will also begin the task of updating current maintenance files to the new facility numbering system.

SHIPMENTS

|                     |           |
|---------------------|-----------|
| East Terminal Sales | 4158 tons |
| West Terminal Sales | 0 tons    |
| LSNW Shipments      | 0 tons    |